



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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D4406-1

Job Sheet 179621



Part No: D4406-1

Job Qty: 6 ea

Part Name: Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/20/18

Job Tracking No:

Due Date: 7/20/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D IPP REV:A 14.04.09 DWG REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	7/20/18	7/20/18	0.00	0.00	Start Up Waterjet		SP 18/07/31
100	Waterjet	6 pcs	7/20/18	7/20/18	0.00	1.20	Waterjet1		SC 18/07/31
110	QC	6 pcs	7/20/18	7/20/18	0.00	0.00	QC2 Waterjet-3		SC 18/07/31
120	QC	6 pcs	7/20/18	7/20/18	0.00	0.00	QC8-4		18-07-31
130	Small Fab	6 pcs	7/20/18	7/20/18	0.11	0.40	Small Fab-6		
140	QC	6 pcs	7/20/18	7/20/18	0.00	0.00	QC5		
150	Packaging	6 pcs	7/20/18	7/20/18	0.00	0.00	Packaging3		
160	QC21-SA	6 Ea	7/20/18	7/20/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	21 sf (3.5 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	21	238	0

Part Specifications

Specifications could not be found.

Plex 7/31/18 11:32 AM dart.leroux.jason



Container No: S097978



Part: D4406-1

Job No: 179621

Serial No/Batch: S097978

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.

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CANADA

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Date: 07/31/18

DART AEROSPACE LTD		Work Order: 179621
Description: Plate		Part Number: D4406-1
Inspection Dwg: D4406	Rev: C	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.561	+/-0.010	0.563	1		VSC-01	
0.30	+/-0.030	0.308	1		Tape	
1.00	+/-0.030	1.002	1			
0.13	+/-0.030	0.135	1			
1.77	+/-0.030	1.716	1			
7.203	+/-0.010	7.205	1			
7.80	+/-0.030	7.807	1			
8.00	+/-0.030	8.008	1			
6.94	+/-0.030	6.944	1			
4.00	+/-0.030	4.004	1			
36.00	+/-0.030	36.00	1			
66.06	+/-0.030	66.06	1			
2.43	+/-0.030	2.435	1			
7.067	+/-0.010	7.070	1			
7.77	+/-0.030	7.777	1			
12.745	+/-0.010	12.750	1			
37.308	+/-0.010	37.308	1			
63.734	+/-0.010	63.735	1			
0.050	+/-0.010	0.058	1			
0.188	+0.005/-0.001	0.190	1			
6.38	+/-0.030	6.384	1			
4.25	+/-0.030	4.256	1			
6.45	+/-0.030	6.454	1			
12.13	+/-0.030	12.13	1			
4.00	+/-0.030	4.004	1			

Measured by: SC	Audited by:	Preliminary Approval:
Date: 19/07/31	Date:	Date:

Rev	Date	Change	Revised by	Approved
A	11.10.13	New Issue P/O D4406-041	KJ	
B	12.03.08	Dimensions revised per Dwg Rev B	KJ	
C	13.05.27	Dimensions revised per Dwg Rev C	KJ	